Overload Relays

5

C440/XT Electronic Overload Relay



Contents

Description	Page
XT IEC Overload Relays	V5-T5-42
C306 Bimetallic Overload Relays	V5-T5-46
C440/ XT Electronic Overload Relay	
Standards and Certifications	V5-T5-48
Catalog Number Selection	V5-T5-49
Product Selection	V5-T5-51
Accessories	V5-T5-56
Technical Data and Specifications	V5-T5-58
Dimensions	V5-T5-64
C441 Overload Relays	V5-T5-68
C445 Motor Management Relay	V5-T5-90

C440/XT Electronic Overload Relay

Product Description

Eaton's C440/XT electronic overload relay is the most compact, high-featured, economical product in its class. Designed on a global platform, it covers the entire power control spectrum including NEMA, IEC and DP contactors. The NEMA and DP versions are offered with the C440 designation while the IEC offering has the XT designation. The electronic design provides reliable, accurate and value driven protection and communications capabilities in a single compact device. It is the flexible choice for any application requiring easyto-use, reliable protection.

C440 is a self-powered electronic overload relay available up to 175 A as a self contained unit. With external CTs, C440 can protect motor up to 1500 FLA. Available add-on accessories include remote reset capability and communication modules for Modbus RTU, DeviceNet, PROFIBUS, Modbus TCP, EtherNet/IP and HTTP web services all with I/O options.

Features and Benefits

Features

- Reliable, accurate, electronic motor protection
- Easy to select, install and maintain
- Compact size
- Flexible, intelligent design
- Global product offering—available with NEMA, IEC and DP power control

Size/Range

- Broad FLA range (0.33–1500 A)
- Selectable trip class (10A, 10, 20, 30)
- Direct mounting to NEMA, IEC and DP contactors
- Most compact electronic overload in its class

Motor Control

- Two B600 alarm (NO) and fault (NC) contacts
- Test/Trip button

Motor Protection

- Thermal overload
- Phase loss
- Selectable (ON/OFF) phase imbalance
- Selectable (ON/OFF) ground fault

User Interface

- Large FLA selection dial
- Trip status indicator
- Operating mode LED
- DIP switch selectable trip class, phase imbalance and ground fault
- Selectable Auto/Manual reset

Feature Options

- Remote reset
 - 120 Vac
 - 24 Vac
 - 24 Vdc
- Tamper-proof cover
- Communications modules
 Modbus RTU RS-485
 - DeviceNet with I/O
 - PROFIBUS with I/O
 - Modbus RTU with I/O
 - Ethernet IP with I/O
 - Modbus TCP with I/O

5.4

Motor Protection and Monitoring

Overload Relays

Benefits

Reliability and Improved Uptime

- C440 provides the users with peace of mind knowing that their assets are protected with the highest level of motor protection and communication capability in its class
- Extends the life of plant assets with selectable motor protection features such as trip class, phase imbalance and ground fault
- Protects against unnecessary downtime by discovering changes in your system (line/load) with remote monitoring capabilities
- Status LED provides added assurance that valuable assets are protected by indicating the overload operational status

Electronic Overload Education

Definition

Description

Flexibility

•

- Available with NEMA, IEC and DP contactors
- Improves return on investment by reducing inventory carrying costs with wide FLA adjustment (5:1) and selectable trip class
- Design incorporates built-in ground fault protection thus eliminating the need for separate CTs and modules
- Flexible communication with optional I/O enables easy integration into plant management systems for remote monitoring and control
- Available as an open component and in enclosed control and motor control center assemblies

Cause

Monitoring Capabilities

- Individual phase currents RMS
- Average three-phase current RMS
- Thermal memory
- Fault indication (overload, phase loss, phase imbalance, ground fault)

Safety

- IP 20 rated terminal blocks
- Available in Eaton's industry leading FlashGard MCCs
- Tested to the highest industry standards such as UL, CSA, CE and IEC

Effect if not Protected

• RoHS compliant

Standards and Certifications

- UL
- CSA
- CE
- NEMA
- IEC/EN 60947 VDE 0660
- ISO[®] 13849-1 (EN954-1)
- RoHS
- ATEX directive 94/9/EC
- Equipment Group 2, Category 2

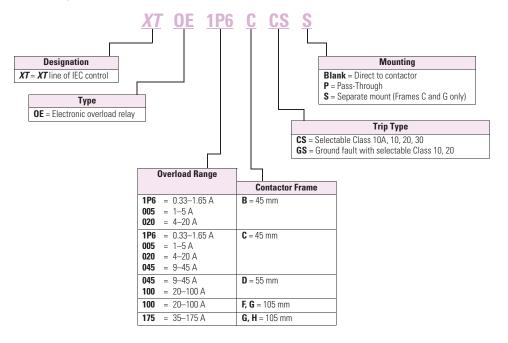


C440/XT Protection

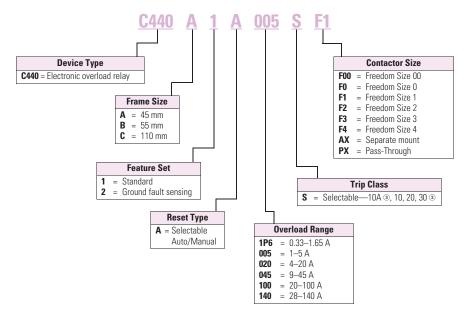
Motor Protection				
Thermal overload	Overload is a condition in which current draw exceeds 115% of the full load amperage rating for an inductive motor.	 An increase in the load or torque that is being driven by the motor. A low voltage supply to the motor causes the current to go high to maintain the power needed. A poor power factor causing above normal current draw. 	 Increase in current draw leads to heat and insulation breakdown, which can cause system failure. Increase in current can increase power consumption and waste valuable energy. 	 Thermal trip behavior is defined by UL, CSA and IEC standards. Trip class is settable from 10A, 10, 20, 30
Ground fault	A line to ground fault.	A current leakage path to ground.	An undetected ground fault can burn through multiple insulation windings, ultimately leading to motor failure, not to mention risk to equipment or personnel	Fixed protective setting that takes the starter offline if ground fault current exceeds 50% of the FLA dial setting, that is, if the FLA dial is set to 12A, th overload relay will trip if the ground current exceeds 6A.
Imbalanced phases (voltage and current)	Uneven voltage or current between phases in a three-phase system.	When a three-phase load is powered with a poor quality line, the voltage per phase may be imbalanced.	Imbalanced voltage causes large imbalanced currents and as a result this can lead to motor stator windings being overloaded, causing excessive heating, reduced motor efficiency and reduced insulation life.	Fixed protective setting that takes the starter offline if a phase drops below 50% of the other two phases.
Phase loss—current (single-phasing)	One of the three-phase voltages is not present.	Multiple causes, loose wire, improper wiring, grounded phase, open fuse, and so on.	Single-phasing can lead to unwanted motor vibrations in addition to the results of imbalanced phases as listed above.	Fixed protective setting that takes the starter offline if a phase drops below 50% of the other two phases.

Catalog Number Selection

XT Electronic Overload Relay-IEC 10



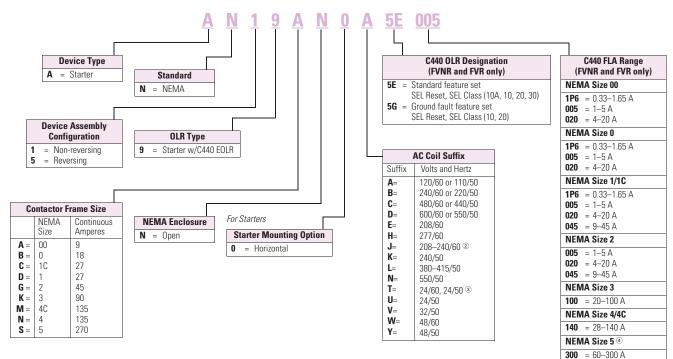
C440 Electronic Overload Relay-NEMA [®]



Notes

- ① See Page V5-T5-51 for Product Selection.
- ② See Page V5-T5-53 for Product Selection.
- ^③ On non-GF version only.

Freedom Series NEMA Starters with C440 Electronic Overload Relays 0



Notes

- 1 See Page V5-T5-54 for Product Selection.
- NEMA Sizes 00 and 0 only.
- ③ NEMA Sizes 00 and 0 only. Sizes 1–3 are 24/60 only.
- In NEMA Size 5 starter available with 60–300 A panel mounted CTs. Starter shipped as an assembled unit with 1.5. A CAMP supplied relay (CAMPA1A005 SELAX) as CAMPA1A005 SELAX).
- 1–5 A C440 overload relay (C440A1A005SELAX or C440A2A005SELAX).

Product Selection

45 mm *XT* for Direct Mount

XT Electronic Overload Relays

For Use with <i>XT</i> Contactor Frame	For Use with Contactor	Overload Range (Amps)	Contact Sequence	Frame Size	Auxiliary Contact Configuration	Туре	Catalog Number
В	XTCE007B,	0.33–1.65	97 95	45 mm	NO-NC	ZEB12-1,65	XTOE1P6BCS
	XTCE009B, XTCE012B	1–5				ZEB12-5	XTOE005BCS
	XTCE015B	4–20	2 4 6 98 96			ZEB12-20	XTOE020BCS
C XTCE018C,		0.33-1.65	97 95 45 mm	NO-NC	ZEB32-1,65	XTOE1P6CCS	
	TCE025C, T-5			ZEB32-5	XTOE005CCS		
///020020	4-20	2 4 6 98 96			ZEB32-20	XTOE020CCS	
		9–45				ZEB32-45	XTOE045CCS
D	XTCE040D,	9–45	97 95	45 mm	NO-NC	ZEB65-45	XTOE045DCS
	XTCE050D, XTCE065D, XTCE072D	20–100		55 mm		ZEB65-100	XTOE100DCS
F	XTCE080F, XTCE095F, XTCE115G, XTCE150G, XTCE170G	20–100	97 95 	55 mm	NO-NC	ZEB150-100	XTOE100GCS
G	XTCE115G,	20–100	97 95	55 mm	NO-NC	ZEB150-100	XTOE100GCS
	XTCE150G, XTCE170G	35–175		110 mm		ZEB150-175	XTOE175GCS
Н	XTCE185H	35–175	2 4 6 98 96	110 mm	NO-NC	ZEB225-175	XTOE175HCS

45 mm *XT* for Direct Mount with Ground Fault



XT Electronic Overload Relays with Ground Fault for Direct Mount to XT Contactors

For Use with <i>XT</i> Contactor Frame	For Use with Contactor	Overload Range (Amps)	Contact Sequence	Frame Size	Auxiliary Contact Configuration	Туре	Catalog Number
В	XTCE007B,	0.33–1.65	97 95	45 mm	NO-NC	ZEB12-1,65-GF	XTOE1P6BGS
	XTCE009B, XTCE012B	1–5				ZEB12-5-GF	XTOE005BGS
	XTCE015B	4–20	2 4 6 98 96			ZEB12-20-GF	XTOE020BGS
C	XTCE018C,	0.33-1.65	97 95	45 mm	NO-NC	ZEB32-1,65-GF	XTOE1P6CGS
	XTCE025C, XTCE032C	1–5				ZEB32-5-GF	XTOE005CGS
		4-20	2 4 6 98 96	 4 6 98 96		ZEB32-20-GF	XTOE020CGS
	9–45				ZEB32-45-GF	XTOE045CGS	
D	XTCE040D,	9–45	97 95 45	45 mm	NO-NC	ZEB65-45-GF	XTOE045DGS
	XTCE050D, XTCE065D, XTCE072D	20–100		55 mm		ZEB65-100-GF	XTOE100DGS
:	XTCE080F, XTCE095F, XTCE115G, XTCE150G, XTCE170G	20–100	97 95 97 95 97 95 1 1 2 4 6 98 96	55 mm	NO-NC	ZEB150-100-GF	XTOE100GGS
G	XTCE115G,	20-100	97 95	55 mm	NO-NC	ZEB150-100-GF	XTOE100GGS
XTCE150G, XTCE170G	35–175	──	110 mm		ZEB150-175-GF	XTOE175GGS	
1	XTCE185H	35–175	2 4 6 98 96	110 mm	NO-NC	ZEB225-175-GF	XTOE175HGS

5.4

1–6 A OL with CTs

XT Electronic Overload Relays for use with Large Frame XT Contactors (L–R) $^{\odot}$

Use CTs and 1–5 A XT overload relay. CT kit does not include overload relay (order separately).



<i>XT</i> Contactor Frame	For Use with IEC Contactor Amp Range (AC-3)	CT Range (Amps)	Description	CT Kit Catalog Number	Terminal Size	Overload Relay Catalog Number
L, M	185–500 A	60-300	300: 5 panel-mount CT kit with integrated lugs	ZEB-XCT300	750 kcmil (2) 250 kcmil 3/0 Cu/Al	XTOE005CCSS
M, N	300–820 A	120-600	600: 5 panel-mount CT kit with integrated, pass through holes	ZEB-XCT600	(2) 750 kcmil 3/0 Cu/Al	XTOE005CCSS
N	580–1000 A	200-1000	1000: 5 panel-mount CT kit with integrated, pass through holes	ZEB-XCT1000	(3) 750 kcmil 3/0 Cu/Al	XTOE005CCSS
R	1600 A	300-1500	1500: 5 panel-mount CT kit with integrated, pass through holes	ZEB-XCT1500	(4) 750 kcmil 1/0 Cu/Al	XTOE005CCSS

45 mm *XT* for Separate Mount



Overload Range (Amps)	Frame Size	Contact Sequence	Туре	Overload Relay Catalog Number	Overload Relay with Ground Fault Catalog Number
0.33–1.65	45 mm	1 3 5 97 95 ↓↓↓↓↓↓ ┎┎┎┎┝┾ <i>-</i> /	ZEB32-1.65/KK	XTOE1P6CCSS	XTOE1P6CGSS
1–5			ZEB32-5/KK	XTOE005CCSS	XTOE005CGSS
4–20	_	2 4 6 98 96	ZEB32-20/KK	XTOE020CCSS	XTOE020CGSS
9–45	_		ZEB32-45/KK	XTOE045CCSS	XTOE045CGSS
20–100	55 mm		ZEB150-100/KK	XTOE100GCSS	XTOE100GGSS
35–175	110 mm		ZEB150-175/KK	XTOE175GCSS	XTOE175GGSS

XT Electronic Overload Relay for Pass-Through Design

XT Electronic Overload Relays for Separate Mount

Pass-through design does not include any lugs to land wires. Terminate motor leads directly on contactor.

Overload Range (Amps)	Frame Size	Contact Sequence	Туре	Overload Relay Catalog Number	Overload Relay with Ground Fault Catalog Number
35–175	110 mm	1 3 5 97 95 	ZEB150-175/PT	XTOE175GCSP	XTOE175GGSP

C440 Electronic Overload Relays

Direct Mount	
	12
	F
4:00	

45 mm C440 for

For Use with Freedom NEMA Contactor Size	For Use with Contactor 1	Overload Range (Amps)	Standard Feature Set Catalog Number	Standard Feature Se with Ground Fault Catalog Number
00	CN15AN3_B	0.33–1.65	C440A1A1P6SF00	C440A2A1P6SF00
		1–5	C440A1A005SF00	C440A2A005SF00
		4-20	C440A1A020SF00	C440A2A020SF00
0	CN15BN3_B	0.33-1.65	C440A1A1P6SF0	C440A2A1P6SF0
		1–5	C440A1A005SF0	C440A2A005SF0
		4–20	C440A1A020SF0	C440A2A020SF0
1	CN15DN3_B	0.33-1.65	C440A1A1P6SF1	C440A2A1P6SF1
		1–5	C440A1A005SF1	C440A2A005SF1
		4–20	C440A1A020SF1	C440A2A020SF1
		9–45	C440A1A045SF1	C440A2A045SF1
2	CN15GN3_B	1–5	C440A1A005SF2	C440A2A005SF2
		4-20	C440A1A020SF2	C440A2A020SF2
		9–45	C440A1A045SF2	C440A2A045SF2
3	CN15KN3_	20-100	C440B1A100SF3	C440B2A100SF3
4	CN15NN3_	28-140	C440C1A140SF4	C440C2A140SF4

C440 Electronic Overload Relays for Direct Mount to

1–5 A OL with CTs



C440 Electronic Overload Relays for use with NEMA Contactors Sizes 5-8

Use CTs and 1–5 A C440 overload relay. CT kit does not include overload relay (order separately).

For Use with NEMA Contactor Size	CT Range (Amps)	Description	CT Kit Catalog Number ^②	Terminal Size	Overload Relay Catalog Number
5	60–300	300: 5 panel-mount CT kit with integrated, pass through holes	ZEB-XCT300	750 kcmil (2) 250 kcmil 3/0 Cu/Al	C440A1A005SAX
6	120-600	600: 5 panel-mount CT kit with integrated, pass through holes	ZEB-XCT600	(2) 750 kcmil 3/0 Cu/Al	C440A1A005SAX
7	200-1000	1000: 5 panel-mount CT kit with integrated, pass through holes	ZEB-XCT1000	(3) 750 kcmil 3/0 Cu/Al	C440A1A005SAX
8	300-1500	1500: 5 panel-mount CT kit with integrated, pass through holes	ZEB-XCT1500	(4) 750 kcmil 1/0 Cu/Al	C440A1A005SAX

45 mm C440 for Separate Mount



Overload Range	Frame Size	Overload Relay Catalog Number	Overload Relay with Ground Fault Catalog Number
0.33–1.65	45 mm	C440A1A1P6SAX	C440A2A1P6SAX
1–5		C440A1A005SAX	C440A2A005SAX
4–20		C440A1A020SAX	C440A2A020SAX
9–45		C440A1A045SAX	C440A2A045SAX
20–100	55 mm	C440B1A100SAX	C440B2A100SAX
28–140	110 mm	C440C1A140SAX	C440C2A140SAX

C440 Electronic Overload Relays for Pass-Through Design

C440 Electronic Overload Relays for Separate Mount

Overload Range	Frame Size	Overload Relay Catalog Number	Overload Relay with Ground Fault Catalog Number
28–140	110 mm	C440C1A140SPX	C440C2A140SPX
35–175		XTOE175GCSP	XTOE175GGSP

Notes

① CN15 contactor listed is non-reversing with a 120 Vac coil. For more options, see Tab 2 in this volume, section 2.1.

⁽²⁾ ZEB kits are not recommended for use with C440 overload relays with ground fault option.

Type AN19/59 Freedom Series Starters

Type AN19/59 Freedom Series Starters with C440 Electronic Overload Relays



NEMA Starter Non-Reversing and Reversing

0		Service Limit	Maxim	Maximum UL Horsepower					Three-Pole	Three-Pole
NEMA	Continuous Ampere	Service Limit Current Rating	Single-	Phase	hase Three-Phase				Non-Reversing 12	Reversing 12
Size	Rating	(Amps)	115 V	230 V	208 V	240 V	480 V	600 V	Catalog Number	Catalog Number
00	9	11	1/3	1	1-1/2	1-1/2	2	2	AN19AN0_5E_	AN59AN0_5E_
0	18	21	1	2	3	3	5	5	AN19BN0_5E_	AN59BN0_5E_
1	27	32	2	3	7-1/2	7-1/2	10	10	AN19DN0_5E_	AN59DN0_5E_
2	45	52	3	7-1/2	10	15	25	25	AN19GN0_5E_	AN59GN0_5E_
3	90	104	_	_	25	30	50	50	AN19KN0_5E_	AN59KN0_5E _
4	135	156	—	_	40	50	100	100	AN19NN0_ 5E _	AN59NN0_5E_
53	270	311	_	_	75	100	200	200	AN19SN0_5E_	AN59SN0_5E_

Type AN19/59 Freedom Series Starters with C440 with Ground Fault Electronic Overload Relays

NEMA Starter with Ground Fault



Non-Reversing and Reversing

NEMA	Continuous Ampere		Maximum UL Horsepower Single-Phase Three-Phase				Three-Pole Non-Reversing ⁽¹²⁾	Three-Pole Reversing 12		
Size	Rating	(Amps)	115 V	230 V	208 V	240 V	480 V	600 V	Catalog Number	Catalog Number
00	9	11	1/3	1	1-1/2	1-1/2	2	2	AN19AN0_5G _	AN59AN0_5G_
0	18	21	1	2	3	3	5	5	AN19BN0_5G_	AN59BN0_5G_
1	27	32	2	3	7-1/2	7-1/2	10	10	AN19DN0_5G_	AN59DN0_5G_
2	45	52	3	7-1/2	10	15	25	25	AN19GN0_5G_	AN59GN0_5G_
3	90	104	_	—	25	30	50	50	AN19KN0_5G_	AN59KN0_5G_
4	135	156	_	_	40	50	100	100	AN19NN0_5G_	AN59NN0_5G_
53	270	311	_	_	75	100	200	200	AN19SN0_5G_	AN59SN0_5G_

Coil Suffix Codes

Suffix	Coil Volts and Hertz	Suffix	Coil Volts and Hertz
A	120/60 or 110/50	L	380-415/50
В	240/60 or 220/50	Ν	550/50
C	480/60 or 440/50	Т	24/60, 24/50
D	600/60 or 550/50	U	24/50
E	208/60	V	32/50
Н	277/60	W	48/60
J	208-240/60	Y	48/50
К	240/50		

C440 FLA Range (FVNR and FVR Starters Only)

NEMA Size	OLR Code	FLA Range	OLR Code	FLA Rating
00	1 P 6	0.33–1.65 A	020	4.0–20 A
	005	1.0–5.0 A	_	—
0	1P6	0.33–1.65 A	020	4.0–20 A
	005	1.0–5.0 A	_	—
1	1P6	0.33–1.65 A	020	4.0–20 A
	005	1.0–5.0 A	045	9.0–45 A
2	005	1.0–5.0 A	045	9.0–45 A
	020	4.0–20 A	_	—
3	100	20–100 A	_	—
4	140	28–140 A	_	—
5 3	300	60–300 A	_	—

Notes

① Underscore (_) indicates coils suffix required, see Coil Suffix table above.

② Underscore (_) indicates OLR designation required, see C440 FLA Range table above.

③ NEMA Size 5 starter available with 60–300 Å panel mounted CTs. Starter shipped as an assembled unit with

1-5 A C440 overload relay (C440A1A005SELAX or C440A2A005SELAX).

Compact NEMA Size 1 and 4 Starters

New Compact NEMA Size 1 and 4 starters—available with electronic overload relay only.

Non-Reversing

	Service Limit		UL Horsepov			Three-Pole		
mpere Current	Current Rating Amps)	Single-Pha 115 V		Three-Phas 208 V	se 240 V	480 V	600 V	Non-Reversing Catalog Number
Overload	niipə/	115 V	250 ¥	200 ¥	240 V	100 0	000 4	
32	2	2	3	7.5	7.5	10	10	AN19CN0_5E_
15	56	_	_	40	50	100	100	AN19MN0_5E_
verload								
32	2	2	3	7.5	7.5	10	10	AN19CN0_5G_
15	56	_	_	40	50	100	100	AN19MN0_5G_
v	erload 3		erload 32 2	erload 32 2 3	erload 32 2 3 7.5	erload 32 2 3 7.5 7.5	area area area area 32 2 3 7.5 7.5 10	area area <th< td=""></th<>

Electrical Life at Rated Continuous Current

NEMA Size	Rated Current (Amperage) AC3/AC4	Operations
1C	27/150	2,500,000/40,000
1	27/153	5,000,000/110,000
4C	135/516	500,000/40,000
4	135/822	800,000/70,000

5.4

Accessories

CT Kits

	Accessories	
	Description	Catalog Number
afety Cover	Safety Cover	
	Clear Lexan cover that mounts on top of the FLA dial and DIP switches when closed.	ZEB-XSC
set Bar	Reset Bar	
	Assembles to the top of the overload to provide a larger target area for door mounted reset operators.	ZEB-XRB
mote Reset	Remote Reset	
	Remote reset module (24 Vdc) ①	C440-XCOM
	Remote reset module (120 Vac) ①	ZEB-XRR-120

Communication

The C440/XTOE is provided with two levels of communication capability.

Basic Communication via Expansion Module— Monitoring Only

Basic communication on the C440 is accomplished using an expansion module (C440-XCOM). The expansion module plugs into the expansion bay on the C440 overload relay, enabling communications with the overload via their Modbus RTU (RS-485) network. No additional cards or modules are required. See figure below.



Basic Communication— Modbus

Advanced Communication— Monitoring and Control

C440 also has the ability to communicate on industrial protocols such as Modbus RTU, DeviceNet, PROFIBUS, Modbus TCP, and EtherNet/IP while providing control capability using I/O.

An expansion module (C440-XCOM) combined with a communication module allows easy integration onto the customer's network. See figure below. C440 communication modules, wired to the C440-XCOM give C440 control capability via communications. The communication modules offer flexible mounting options (DIN rail or panel) along with four inputs (24 Vdc or 120 Vac) and two outputs as standard.



Advanced Communication— Communication Module

Note

^① Customer can wire remote mounted button to reset module (that is, 22 mm pushbutton, catalog number M22-D-B-GB14-K10).

The following information can be viewed using the communication option:

- Motor status—running, stopped, tripped or resetting
- Individual rms phase currents (A, B, C)
- Average of three-phase rms current
- Percent thermal capacity
- Fault codes (only available prior to reset)
- Percent phase unbalance
- Ground fault current and percent
- Overload relay settings trip class, DIP switch selections, reset selections
- Modbus address (can be set over the network)

Features and Benefits

Ethernet modules

- Single device supports both EtherNet/IP, Modbus TCP
- Internal switch with two Ethernet ports allows linear or ring network configurations
- Embedded web-services for easy configuration and monitoring with Internet Explorer

DeviceNet

- I/O assemblies with the same size and layout as the legacy Advantage (WPONIDNA) and IT. (DSNAP) Starter platforms for seamless upgrades to C441 technology with no program changes
- Communication uses only one DeviceNet MAC ID

PROFIBUS

- Capable of baud rates up to 12 Mb
- Intuitive configuration with common PROFIBUS tools

Modbus

 Modbus address and baud rate can be changed easily with C441's user interface (C441M only)

Terminals

- Unique locking mechanism provides easy removal of terminal block with field wiring installed
- Marked terminals for ease of wiring and troubleshooting

On-board I/O assemblies

- Modules offer 4 IN / 2 OUT of network programmable I/O
- 24 Vdc or 120 Vac signal options
- Optical isolation protects the I/O and communication circuits from possible damage due to transients and ground loops
- Inputs feature userdefinable debounce, which limits the effects of transients and electrical noise
- Outputs feature a userdefinable state for loss of communication: hold last state, ON or OFF

Communication Accessories

Communication modules mount on their own to be used as stand-alone network based I/O or be wired to the C440-XCOM. Parts are available for purchase individually (see "consists of" below) or as part of a kit for C440 communications.

	Description	Catalog Number
Expansion Module	Expansion Module	
	Expansion module (Remote Reset/Modbus RTU, RS-485 Communication)	C440-XCOM

Ethernet with I/O Module



Communication Modules		
DeviceNet communication module kit—120 V I/O (consists of C440-XCOM + C441KS)	C440-DN-120	
DeviceNet communication module kit—24 Vdc I/O (consists of C440-XCOM + C441LS)	C440-DN-24	
PROFIBUS communication module kit—120 V I/O (consists of C440-XCOM + C441SS)	C440-DP-120	
PROFIBUS communication module kit—24 V I/O (consists of C440-XCOM + C441QS)	C440-DP-24	
Modbus communication module kit—120 V I/O (consists of C440-XCOM + C441NS)	C440-MOD-120	
Modbus communication module kit—24 Vdc I/O (consists of C440-XCOM + C441PS)	C440-MOD-24	
Modbus TCP/Ethernet IP communication module kit—120 V I/O (consists of C440-XCOM + C441U)	C440-ET-120	
Modbus TCP/Ethernet IP communication module kit—24 V I/O (consists of C440-XCOM + C441V)	C440-ET-24	

Technical Data and Specifications

Electronic Overload Relays up to 1500 A

	Specification		
Description	45 mm	55 mm	110 mm
Electrical Ratings	Range	Range	Range
Operating voltage (three-phase) and frequency	690 Vac (60/50 Hz)	690 Vac (60/50 Hz)	690 Vac (60/50 Hz)
FLA Range			
	0.33–1.65 A 1–5 A 4–20 A 9–45 A	20–100 A	28–140 A (NEMA) 35–175 A (IEC)
Use with Contactors			
XT IEC frames	B, C, D	F, G	G, H
Freedom NEMA sizes	00, 0, 1, 2	3	4
Trip Class			
	10A, 10, 20, 30 Selectable	10A, 10, 20, 30 Selectable	10A, 10, 20, 30 Selectable
Motor Protection			
Thermal overload setting	1.05 x FLA: does not trip 1.15 x FLA: overload trip	1.05 x FLA: does not trip 1.15 x FLA: overload trip	1.05 x FLA: does not trip 1.15 x FLA: overload trip
Feature	Range	Range	Range
Phase loss	Fixed threshold 50%	Fixed threshold 50%	Fixed threshold 50%
Phase unbalance (selectable: enable/disable)	Fixed threshold 50%	Fixed threshold 50%	Fixed threshold 50%
Ground fault (selectable: enable/disable)	50% of FLA dial setting >150% = 2 sec >250% = 1 sec	50% of FLA dial setting >150% = 2 sec >250% = 1 sec	50% of FLA dial setting >150% = 2 sec >250% = 1 sec
Reset	Manual/automatic	Manual/automatic	Manual/automatic
Indicators			
Trip status	Orange flag	Orange flag	Orange flag
Mode LED	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip	One flash: Overload operating properly Two flashes: Current is above FLA dial setting—pending trip
Options			
Remote reset	Yes	Yes	Yes
Reset bar	Yes	Yes	Yes
Communication expansion module	Yes	Yes	Yes
Capacity			
Load terminals			
Terminal capacity	12–10 AWG (4–6 mm ²) 8–6 AWG (6–16 mm ²)	6–1 AWG (16–50 mm ²)	8-4/0 AWG (10-95 mm ²)
Tightening torque	20–25 lb-in (2.3–2.8 Nm) 25–30 lb-in (2.8–3.4 Nm)	25–30 lb-in (2.8–3.4 Nm)	124 lb-in (14 Nm)
Input, auxiliary contact and remote reset terminals			
Terminal capacity	2 x (18–12) AWG	2 x (18–12) AWG	2 x (18–12) AWG
Tightening torque	7–11 lb-in (0.8–1.2 Nm)	7–11 lb-in (0.8–1.2 Nm)	7–11 lb-in (0.8–1.2 Nm)
Voltages			
Insulation voltage U_i (three-phase)	690 Vac	690 Vac	690 Vac
Insulation voltage Ui(control)	500 Vac	500 Vac	500 Vac
Rated impulse withstand voltage	6000 Vac	6000 Vac	6000 Vac
Overvoltage category/pollution degree	III/3	III/3	III/3

	Specification		
Description	45 mm	55 mm	110 mm
Auxiliary and Control Circuit Ratings			
Conventional thermal continuous current	5 A	5 A	5 A
Rated operational current—IEC AC-15			
Make contact (1800 VA)			
120 V	15 A	15 A	15 A
240 V	15 A	15 A	15 A
415 V	0.5 A	0.5 A	0.5 A
500 V	0.5 A	0.5 A	0.5 A
Break contact (180 VA)			
120 V	1.5 A	1.5 A	1.5 A
240 V	1.5 A	1.5 A	1.5 A
415 V	0.9 A	0.9 A	0.9 A
500 V	0.8 A	0.8 A	0.8 A
IEC DC-13 (L/R F 15 ms1)			
0–250 V	1.0 A	1.0 A	1.0 A
Rated operational current—UL B600			
Make contact (3600 VA)			
120 V	30 A	30 A	30 A
240 V	15 A	15 A	15 A
480 V	7.5 A	7.5 A	7.5 A
600 V	6 A	6 A	6 A
Break contact (360 VA)			
120 V	3 A	3 A	3 A
240 V	1.5 A	1.5 A	1.5 A
480 V	0.75 A	0.75 A	0.75 A
600 V	0.6 A	0.6 A	0.6 A
R300—Vdc ratings (28 VA)			
0–120 V	0.22 A	0.22 A	0.22 A
250 V	0.11 A	0.11 A	0.11 A
Short-Circuit Rating without Welding			
Maximum fuse	6 A gG/gL	6 A gG/gL	6 A gG/gL
Environmental Ratings			
Ambient temperature (operating)	–13 to 149 °F (–25 to 65 °C)	–13 to 149 °F (–25 to 65 °C)	–13 to 149 °F (–25 to 65 °C)
Ambient temperature (storage)	-40 to 185 °F (-40 to 85 °C)	–40 to 185 °F (–40 to 85 °C)	-40 to 185 °F (-40 to 85 °C)
Operating humidity UL 991 (H3)	5% to 95% non-condensing	5% to 95% non-condensing	5% to 95% non-condensing
Altitude (no derating) NEMA ICS1	2000 m	2000 m	2000 m
Shock (IEC 600068-2-27)	15 g any direction	15 g any direction	15 g any direction
Vibration (IEC 60068-2-6)	3 g any direction	3 g any direction	3 g any direction
Pollution degree per IEC 60947-4-1	3 for product (2 for pcb)	3 for product (2 for pcb)	3 for product (2 for pcb)
Ingress protection	IP20	IP20	IP20
Protection against direct contact when actuated from front (IEC 536)	Finger- and back-of-hand proof	Finger- and back-of-hand proof	Finger- and back-of-hand proof
Mounting position	Any	Any	Any
Climatic proofing	Damp heat, constant to IEC 60068-2-30	Damp heat, constant to IEC 60068-2-30	Damp heat, constant to IEC 60068-2-30

Electronic Overload Relays up to 1500 A, continued

5.4

Electronic Overload Relays up to 1500 A, continued

Description	Specification 45 mm	55 mm	110 mm
Electrical/EMC			
Radiated emissions IEC 60947-4-1-Table 15 EN 55011 (CISPIR 11) Group 1, Class A, ISM	30 MHz to 1000 MHz	30 MHz to 1000 MHz	30 MHz to 1000 MHz
Conducted emissions IEC 60947-4-1-Table 14 EN 55011 (CISPIR 11) Group 1; Class ISM	0.15 MHz to 30 MHz	0.15 MHz to 30 MHz	0.15 MHz to 30 MHz
ESD immunity IEC 60947-4-1 (Table 13)	±8 kV air, ±6 kV contact	±8 kV air, ±6 kV contact	±8 kV air, ±6 kV contact
Radiated immunity IEC 60947-4-1 IEC 61000-4-3	10 V/m 80 MHz–1000 MHz 3 V/m from 1.4 to 2.7 gHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80 MHz–1000 MHz 3 V/m from 1.4 to 2.7 gHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80 MHz–1000 MHz 3 V/m from 1.4 to 2.7 gHz 80% amplitude modulated 1 kHz sine wave
Conducted immunity IEC 60947-4-1, IEC 61000-4-6	140 dub (10 V rms) 150 kHz–100 MHz	140 dub (10 V rms) 150 kHz–100 MHz	140 dub (10 V rms) 150 kHz–100 MHz
Fast transient immunity IEC 60947-4-1 (Table 13) IEC 61000-4-4	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method	±4 kV using direct method with accessory installed in expansion bay ±2 kV using direct method
Surge immunity IEC 60947-4-1 (Table 13) IEC 61000-4-5 a Class 4	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)	Three-phase power inputs: ±4 kV line-to-line (DM) ±4 kV line-to-ground (CM)
	With accessory installed in expansion bay: ±2 kV line-to-line (DM) ->1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)	With accessory installed in expansion bay: ±2 kV line-to-line (DM) ->1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)	With accessory installed in expansion bay: ±2 kV line-to-line (DM) ->1.2/50 us; 2 kV line-to-earth, 1 kV line-to-line ±4 kV line-to-ground (CM)
Power freq. magnetic field immunity IEC 60947-4-1, IEC 61000-4-8	30 A/m, 50 Hz	30 A/m, 50 Hz	30 A/m, 50 Hz
Electromagnetic field IEC 60947-4-1 Table 13, IEC 61000-4-3	10 V/m	10 V/m	10 V/m
Distortion IEEE 519	5% THD max., 5th harmonic 3% max.	5% THD max., 5th harmonic 3% max.	5% THD max., 5th harmonic 3% max.
Electrostatic discharge (ESD) IEC 61000-4-2, EN 61131-2	4 kV contact 8 kV air discharge	4 kV contact 8 kV air discharge	4 kV contact 8 kV air discharge
Electrical fast transient (EFT) IEC 61000-4-4, EN 61131-2	±2 kV using direct method	±2 kV using direct method	±2 kV using direct method
Surge immunity IEC 61000-4-5, EN 61131-2	±2 kV line-to-ground (CM)	±2 kV line-to-ground (CM)	±2 kV line-to-ground (CM)

Motor Protection and Monitoring

Communication Modules

Description	Modbus	DeviceNet	PROFIBUS	Ethernet
Electrical/EMC				
Radiated emissions IEC 60947-4-1—Table 15, EN 55011 (CISPIR 11) Group 1, Class A	30–1000 MHz	30–1000 MHz	30–1000 MHz	30–1000 MHz
Conducted emissions IEC 60947-4-1—Table 14, EN 55011 (CISPIR 11) Group 1, Class A	0.15–30 MHz	0.15–30 MHz	0.15–30 MHz	0.15–30 MHz
ESD immunity IEC 60947-4-1 (Table 13)	±8 kV air, ±4 kV contact			
Radiated immunity IEC 60947-4-1	10 V/m 80–1000 MHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 MHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 MHz 80% amplitude modulated 1 kHz sine wave	10 V/m 80–1000 MHz 80% amplitude modulated 1 kHz sine wave
Conducted immunity IEC 60947-4-1	140 dBuV (10 V rms) 150 kHz–80 MHz			
Fast transient immunity IEC 60947-4-1 (Table 13) IEC 6100-4-4	±2 kV using direct method	±2 kV supply and control, ±1 kV communication	±2 kV supply and control, ±1 kV communication	±2 kV supply and control, ±1 kV communication
Surge immunity IEC 60947-4-1 (Table 13) IEC 61000-4-5 Class 3	User IO and communication lines ①: ±1 kV line-to-line (DM) ±2 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)	User IO and communication lines: ±0.5 kV line-to-line (DM) ±1 kV line-to-ground (CM)
Electromagnetic field ^① IEC 60947-4-1 (Table 13) IEC 61000-4-3	10 V/m	10 V/m	10 V/m	10 V/m
Environmental Ratings				
Ambient temperature (operating)	–4 to 122 °F (–20 to 50 °C)	–13 to 122 °F (–25 to 50 °C)	–13 to 122 °F (–25 to 50 °C)	–13 to 122 °F (–25 to 50 °C)
Ambient temperature (storage)	–40 to 185 °F (–40 to 85 °C)	–40 to 185 °F (–40 to 85 °C)	–40 to 185 °F (–40 to 85 °C)	–40 to 185 °F (–40 to 85 °C)
Operating humidity	5–95% noncondensing	5–95% noncondensing	5–95% noncondensing	5–95% noncondensing
Altitude (no derating)	2000 m	2000 m	2000 m	2000 m
Shock (IEC 600068-2-27)	15 G any direction			
Vibration (IEC 60068-2-6)	3 G any direction			
Pollution degree per IEC 60947-1	3	3	3	3
Degree of protection	IP20	IP20	IP20	IP20
Overvoltage category per UL 508			III	
DeviceNet				
DeviceNet connections	_	Group 2, polling, bit strobe, explicit, no UCMM	_	_
DeviceNet baud rate	_	125 K, 250 K, 500 K	_	_
Ethernet				
Ethernet connections	—	_	—	Integrated two-port switch with dual RJ45 Ethernet connections
Ethernet type	_	_	_	Ethernet 10/100 Mbs, AutoMDX, Auto Negotiation
PROFIBUS				
PROFIBUS connections	_	_	Group 2, polling, bit strobe, explicit, no UCMM	_
PROFIBUS baud rate	_	_	9.6 K, 19.2 K, 45.45 K, 93.75 K, 187.5 K, 500 K, 1.5 M, 3 M, 6 M,	_

Note

① Relates to C441M only.

Communication Modules, continued

Description	Modbus	DeviceNet	PROFIBUS	Ethernet
C441_24 Vdc Input				
Nominal input voltage	24 Vdc	24 Vdc	24 Vdc	24 Vdc
Operating voltage	18–30 Vdc	18–30 Vdc	18–30 Vdc	18–30 Vdc
Number of inputs	4	4	4	4
Signal delay	5 ms (programmable to 65 sec)			
OFF-state voltage	<6 Vdc	<6 Vdc	<6 Vdc	<6 Vdc
ON-state voltage	>18 Vdc	>18 Vdc	>10 Vdc	>18 Vdc
Nominal input current	5 mA	5 mA	5 mA	5 mA
Isolation	1500 V	1500 V	1500 V	1500 V
Terminal screw torque	7–9 in-Ib	7–9 in-Ib	7–9 in-lb	7—9 in-lb
24 V source current	50 mA	50 mA	50 mA	50 mA
Operating Voltage Range	-DC Input Modules			
OFF state	0-6 Vdc	0—6 Vdc	0-6 Vdc	0-6 Vdc
Transition region	6-18 Vdc	6-18 Vdc	6-18 Vdc	6-18 Vdc
ON state	18–30 Vdc	18–30 Vdc	18–30 Vdc	18–30 Vdc
C441_ 120 Vac Input				
Nominal input voltage	120 Vac	120 Vac	120 Vac	120 Vac
Operating voltage	80–140 Vac	80–140 Vac	80–140 Vac	80–140 Vac
Number of inputs	4	4	4	4
OFF-state voltage	<30 Vac	<30 Vac	<20 Vac	<30 Vac
ON-state voltage	>80 Vac	>80 Vac	>70 Vac	>80 Vac
Nominal input current	15 mA	15 mA	15 mA	15 mA
Signal delay	1/2 cycle	1/2 cycle	1/2 cycle	1/2 cycle
solation	1500 V	1500 V	1500 V	1500 V
Terminal screw torque	7–9 in-Ib	7–9 in-Ib	7–9 in-lb	7–9 in-lb
Operating Voltage Range	AC Input Modules			
OFF state	0–30 Vac	0–30 Vac	0–30 Vac	0–30 Vac
Transition region	30–80 Vac	30–80 Vac	30–80 Vac	30–80 Vac
ON state	80–140 Vac	80–140 Vac	80–140 Vac	80–140 Vac
Output Modules				
Nominal voltage	120 Vac 24 Vdc	120 Vac 24 Vdc	120 Vac 24 Vdc	120 Vac 24 Vdc
Number of outputs	(2) 1NO Form A 1NO/NC Form C			
Relay OFF time	3 ms	3 ms	3 ms	3 ms
Relay ON time	7 ms	7 ms	7 ms	7 ms
Max. current per point 1	5 A (B300 rated)			
Electrical life	100,000 cycles	100,000 cycles	100,000 cycles	100,000 cycles
Mechanical life	1,000,000 cycles	1,000,000 cycles	1,000,000 cycles	1,000,000 cycles

Note

① Resistive current at 55 °C ambient.

Short Circuit Ratings (North America CSA, cUL)

Changes to UL 508A and NEC in recent years have brought a focus to control panel safety with regard to short-circuit current ratings (SCCR). Eaton's C440 electronic overload relays combined with *XT* series IEC and Freedom Series NEMA contactors provide a wide variety of SCCR solutions needed for a variety of applications. The SCCR data in this document reflects the latest information as of April 2010.

C440/XT Standalone Overload Relays (XT, C440)

		Standard-Fa	ult Short Circuit D)ata	High-Fault S	hort Circuit Da	ta			
Overload FLA Range	Maximum Operating Voltage	600 V (kA)	Maximum Fuse Size (A) (RK5)	Maximum Breaker Size (A)	Fuses (RK5, -	J, CC) 600 V (kA)	Maximum Fuse Size	Thermal-Mag 480 V (kA)	jnetic Circuit 600 V (kA)	Breakers Maximum Breaker Size
0.33–1.65A	600 Vac	1	6	15	_	_	_			
1–5 A	600 Vac	5	20	20	100	100	30	100	35	20
4–20 A	600 Vac	5	80	80	100	100	100	100	35	80
9–45 A	600 Vac	5	175	175	100	100	100	100	35	100/175 (480/600)
20–100 A	600 Vac	10	400	400	100	100	200	150	35	250/400 (480/600)
28–140 A	600 Vac	10	450	500	100	100	400	100	65	400
35–175 A	690 Vac	10	500 (gG)	350 (690 Vac) 320 (415 Vac)	100	100	500 (gG)	100 (415 Vac)	_	350 (LGC3350) 320 (NZMH3)

NEMA Freedom Series Starters with C440 Electronic Overload Relays

	Maximum	High-Fault Short Circuit Data			Thermal-Magnetic Circuit Breakers		
NEMA Size	Operating Voltage	Fuses (RK5, J, CC) 480 V	600 V	Maximum Fuse Size	480 V	600 V	Maximum Breaker Size
00	0.33–1.65 A	100	100	30			_
	1–5 A	100	100	30	100	35	35
	4–20 A	100	100	30	100	35	35
0 0.33–1.65 A 1–5 A 4–20 A	100	100	60	_	_	_	
	1–5 A	100	100	60	100	35	70
	4–20 A	100	100	60	100	35	70
1	0.33–1.65 A	100	100	100	_	—	
	1–5 A	100	100	100	100	35	100
	4–20 A	100	100	100	100	35	100
	9–45 A	100	100	100	100	35	100
2	1–5 A	100	100	100	100	35	175
	4–20 A	100	100	100	100	35	175
	9–45 A	100	100	100	100	35	175
3	20–100 A	100	100	200	50	50	250
4	28–140 A	100	100	400	100	65	300

IEC XT Starters with XT Electronic Overload Relays

	Maximum	High-Fault Short Circuit Data			Thermal-Magnetic Circuit Breakers		
Contactor Frame Size	Operating Voltage	Fuses (RK5, J, CC) 480 V	600 V	Maximum Fuse Size	480 V	600 V	Maximum Breaker Size
В	1–5 A	100	100	30			
	4–20 A	100	100	30	_	_	_
Frame Size B C	1–5 A	100	100	60	_	_	_
	4–20 A	100	100	60	_	_	_
	9–45 A	100	100	60	_	_	_
D 9–45 A	9–45 A	100	100	200	65	35	175
	20–100 A	100	100	200	65	35	175
F	20–100 A	100	100	200	65	65	350
G	20–100 A	100	100	200	65	65	350
	35–175 A	100	100	400	65	30	250 (480 Vac) 350 (600 Vac)
Н	35–175 A	100	100	400	65	30	400

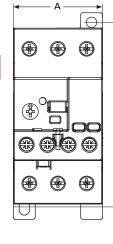
Overload Relays

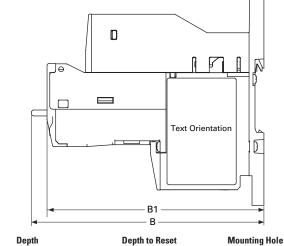
Dimensions

Approximate Dimensions in Inches (mm)

45 mm C440/XT Electronic Overload Relays

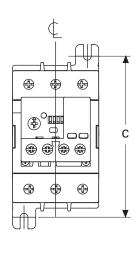
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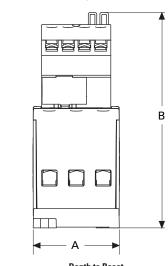


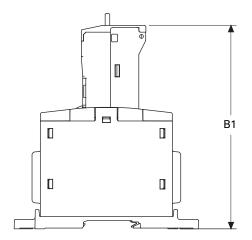


	Width A	Depth B1	Depth to Reset B	Mounting Hole (Height) C
NEMA Start	er Size			
00–2	1.80 (45.0)	4.32 (109.7)	4.63 (117.5)	—
XT IEC Fram	e Size			
B, C, D	1.80 (45.0)	4.32 (109.7)	4.30 (109.2)	_
Standalone				
0.35–45 A	1.80 (45.0)	4.32 (109.7)	4.63 (117.5)	3.68 (93.5)

55 mm C440/XT Electronic Overload Relays



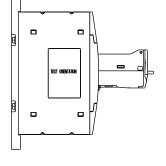


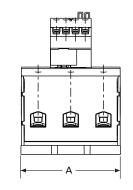


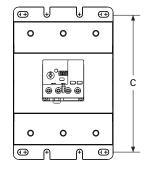
_	Width A	Depth to Reset B	Depth B1	Mounting Hole (Height) C
NEMA Starter	Size			
3	2.21 (55.0)	5.52 (140.2)	5.21 (132.4)	4.13 (104.8)
XT IEC Frame	Size			
D, F, G	2.21 (55.0)	5.52 (140.2)	5.21 (132.4)	4.13 (104.8)
Standalone				
20–100 A	2.21 (55.0)	5.52 (140.2)	5.21 (132.4)	4.13 (104.8)
20 10074	2.21 (00.0)	0.02 (140.2)	0.21 (102.4)	1.10 (104.0)

Approximate Dimensions in Inches (mm)

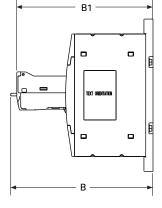
110 mm C440/XT Electronic Overload Relays

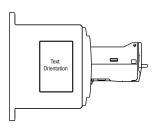


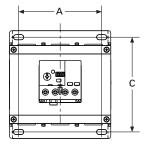


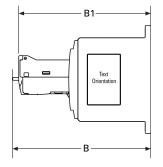


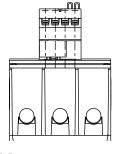
Motor Protection and Monitoring











	Width A	Height To Reset B	B1	Mounting Depth C
NEMA Starter S	lize			
4	4.33 (110.0)	6.20 (157.0)	5.90 (150.0)	6.00 (152.0)
XT IEC Frame S	ize			
G	4.33 (110.0)	6.20 (157.0)	5.90 (150.0)	6.00 (152.0)
Н	4.33 (110.0)	6.20 (157.0)	5.90 (150.0)	6.00 (152.0)
Standalone				
	4.33 (110.0)	6.20 (157.0)	5.90 (150.0)	6.00 (152.0)
Pass-Through				
	4.33 (110.0)	6.20 (157.0)	5.90 (150.0)	6.00 (152.0)

5.4

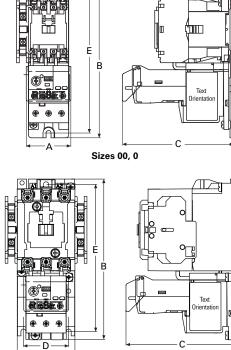
Motor Protection and Monitoring

Overload Relays

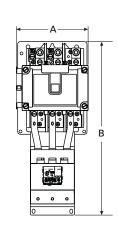
Approximate Dimensions in Inches (mm)

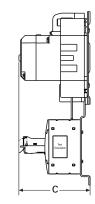
NEMA Starters

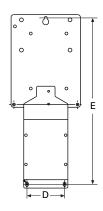
Full Voltage Non-Reversing Starters



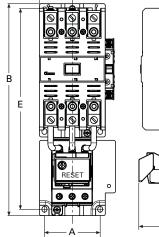
Sizes 1, 2



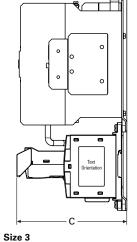


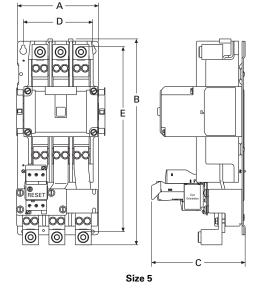


Size 4



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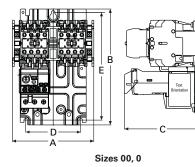


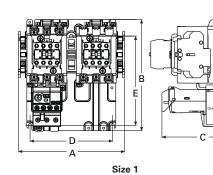
NEMA Size Α В C D Е 00, 0 1.97 (50.0) 6.60 (167.6) 4.90 (124.5) 6.18 (157.0) 1, 2 2.60 (65.0) 7.10 (180.0) 4.98 (126.5) 2.00 (50.8) 6.50 (165.0) 3 4.09 (103.8) 5.92 (150.3) 11.40 (289.6) 1.77 (44.9) 10.81 (274.6) 4 7.10 (179.0) 17.00 (432.0) 7.00 (177.0) 3.70 (94.0) 16.30 (415.0) 5 7.00 (177.8) 17.81 (452.3) 6.00 (152.4) 16.01 (406.6) 8.08 (205.2)

Motor Protection and Monitoring

Approximate Dimensions in Inches (mm)

Full Voltage Reversing Starters



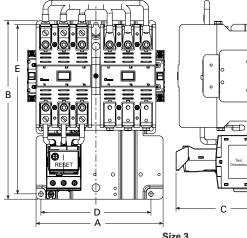


F Δ

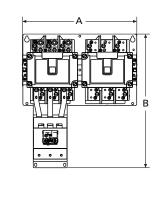
Size 2

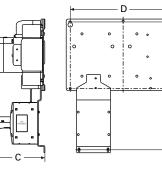
0

F









Size 4

D Е 7 00 С Size 5

NEMA Size	Α	В	C	D	E	
00, 0	5.20 (132.0)	7.40 (187.0)	4.90 (125.0)	3.50 (89.0)	6.90 (174.0)	
1	6.70 (171.0)	7.10 (180.0)	4.98 (126.5)	5.25 (133.0)	5.70 (144.0)	
2	6.70 (171.0)	8.10 (205.0)	4.98 (126.5)	5.25 (133.0)	6.70 (170.0)	
3	8.08 (205.2)	11.35 (288.3)	6.00 (152.0)	7.00 (177.8)	10.77 (273.6)	
4	14.60 (371.0)	17.10 (433.0)	7.00 (177.0)	13.50 (343.0)	16.30 (145.0)	
5	14.50 (368.3)	17.81 (452.3)	8.06 (204.8)	13.50 (342.9)	16.00 (406.6)	

